

## INSTALLATION

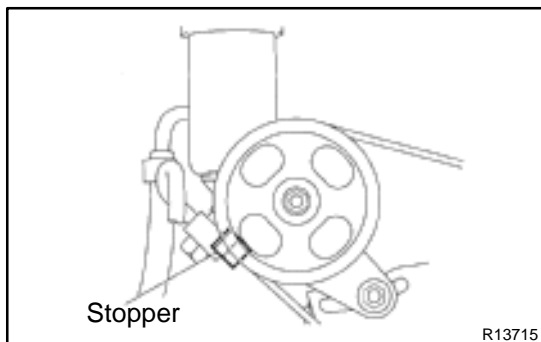
### 1. INSTALL PS VANE PUMP ASSEMBLY

Temporarily tighten the bolt A and nut B.

### 2. INSTALL DRIVE BELT

- (a) Tightening the bolt C, adjust drive belt tension.  
(See page [SR-3](#))
- (b) Torque the bolt A and nut B.

**Torque: 43 N·m (440 kgf-cm, 32 ft-lbf)**



### 3. CONNECT PRESSURE FEED TUBE

- (a) Torque the union bolt with a new gasket on each side of the tube.

**Torque: 47 N·m (475 kgf-cm, 34 ft-lbf)**

#### HINT:

Make sure the stopper of the tube is touching the PS pump body as shown, then torque the union bolt.

- (b) Install the oil pressure switch to the pressure feed tube.

**Torque: 21 N·m (210 kgf-cm, 15 ft-lbf)**

- (c) Connect the connector to the oil pressure switch.

### 4. CONNECT RETURN HOSE

### 5. INSTALL AIR CLEANER ASSEMBLY

Tighten the 3 bolts.

### 6. BLEED POWER STEERING SYSTEM

(See page [SR-4](#))